

# 차세대 한국형 조선 CAD 시스템 TTM(Timetec Marine)

(주) 타임텍

김승석 상무

# 차세대?

- **Lean Construction**
- **JIT**
- **Connected**



**낭비 요소  
제거**

# 제조 혁신?

- Industry 4.0
- Smart Factory



**일관 시스템  
(TIA)**

TIA (Totally Integrated Automation)

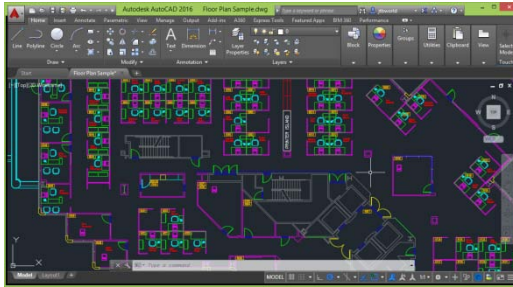
# 3D 프린팅?

**Connected**

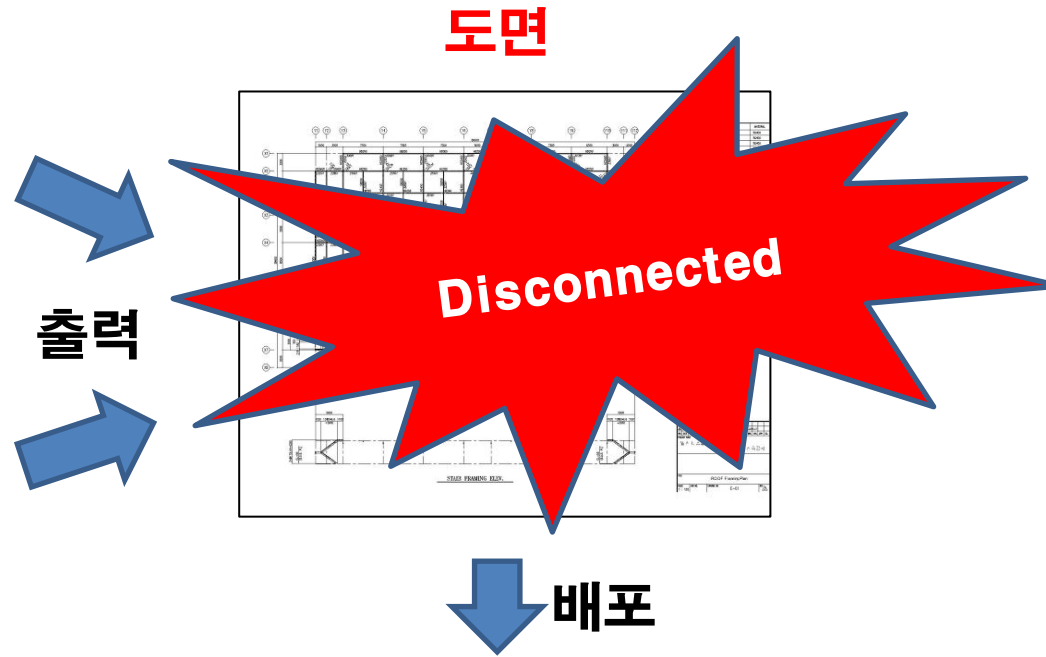
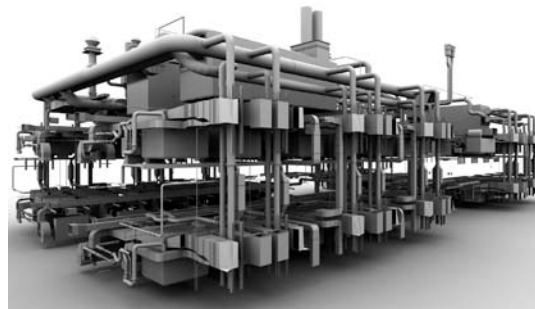
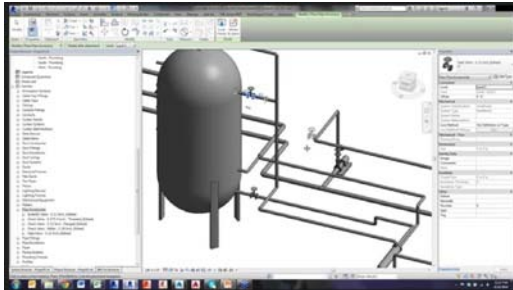


# 현실?

**2D**  
**CAD**



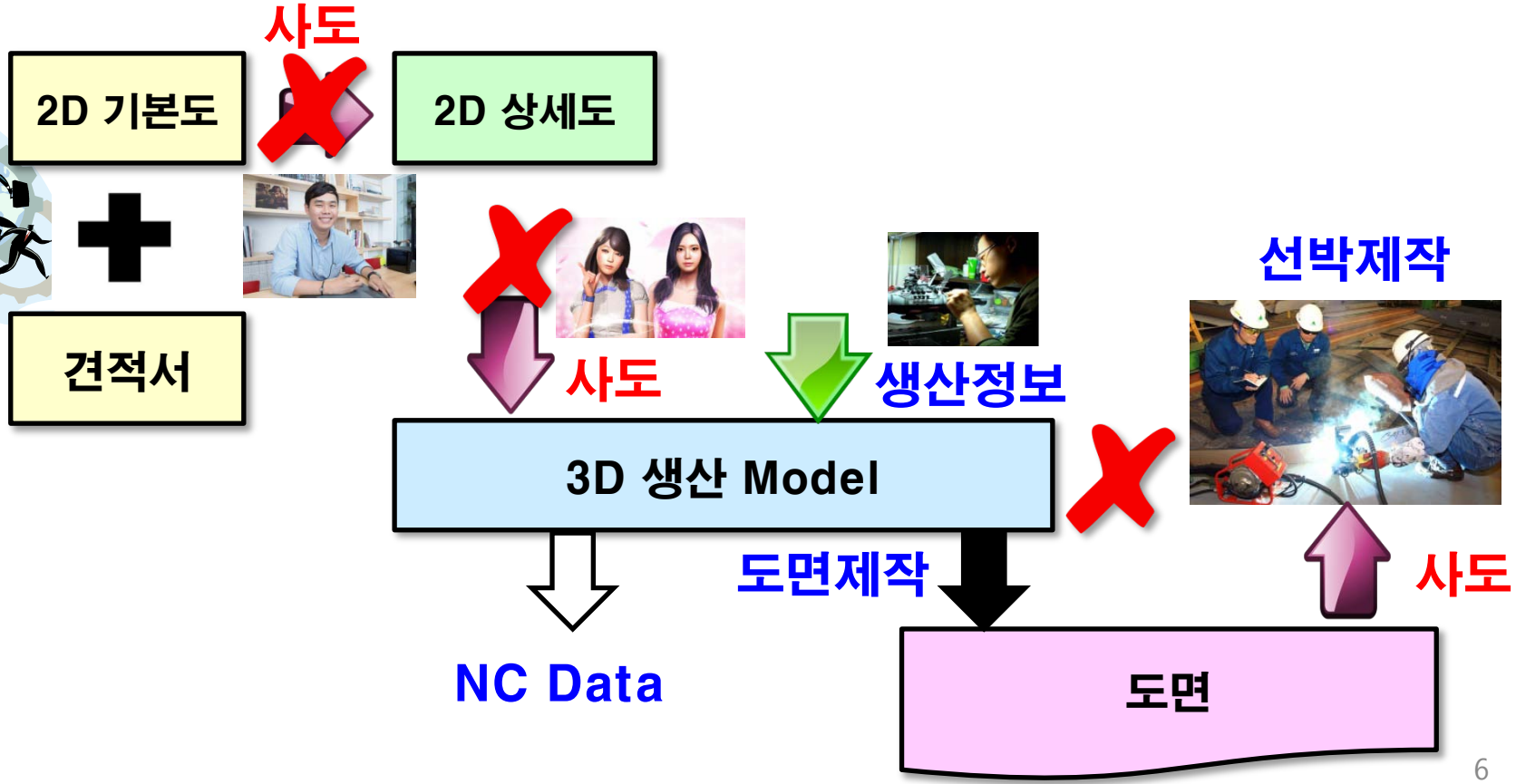
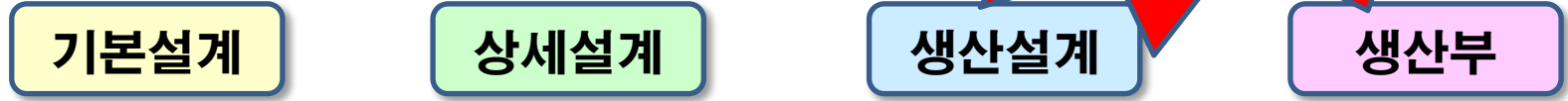
**3D**  
**CAD**



**제품화**



# 조선소 현실



# 바람직한 조선소

Connected

기본설계

상세설계

생산설계

생산부



개념설계

상세설계

생산정보

작업상황

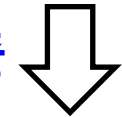
3D 기본 모델

3D 상세 모델

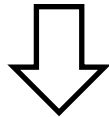
3D 생산 모델

3D View 모델

추출

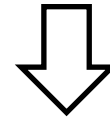


견적서

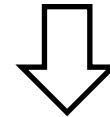


승인도

발주물량



종일정 계획



선박제작



# Connected CAD System

기본설계

상세설계

생산설계

생산부

**T\* CAD**

3D 생산 모델

3D View 모델

**A\* CAD**

3D 상세 모델

3D 생산 모델

3D View 모델

**Timetec TTM CAD**

3D 기본 모델

3D 상세 모델

3D 생산 모델

3D View 모델



# TTM CAD → Connected

기본설계

상세설계

생산설계

생산부

3D 기본 모델

3D 상세 모델

3D 생산 모델

3D View 모델

ISD

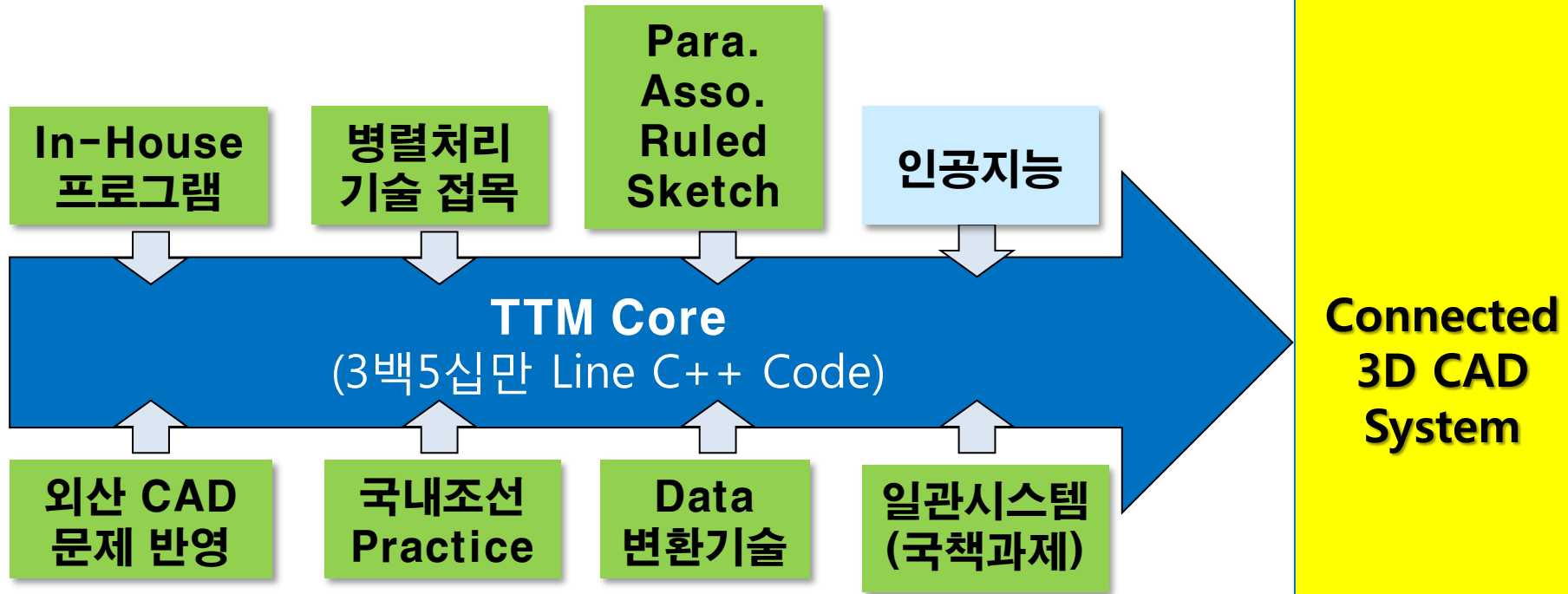
HPD

IOD

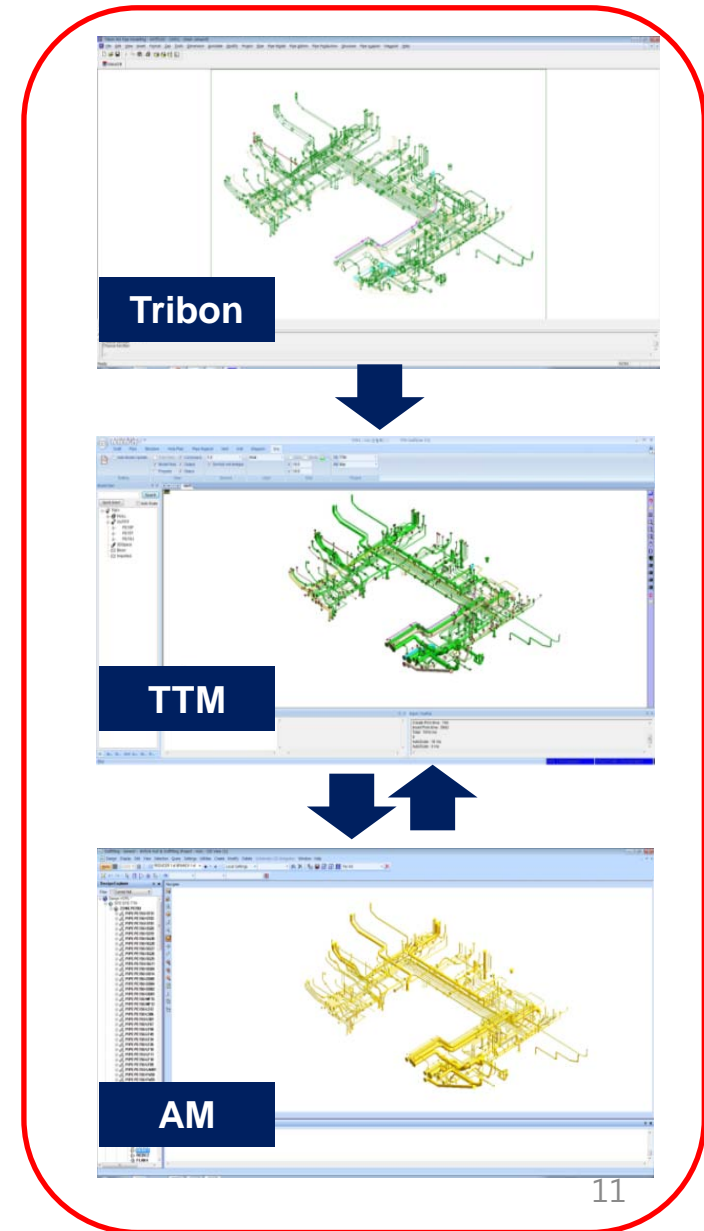
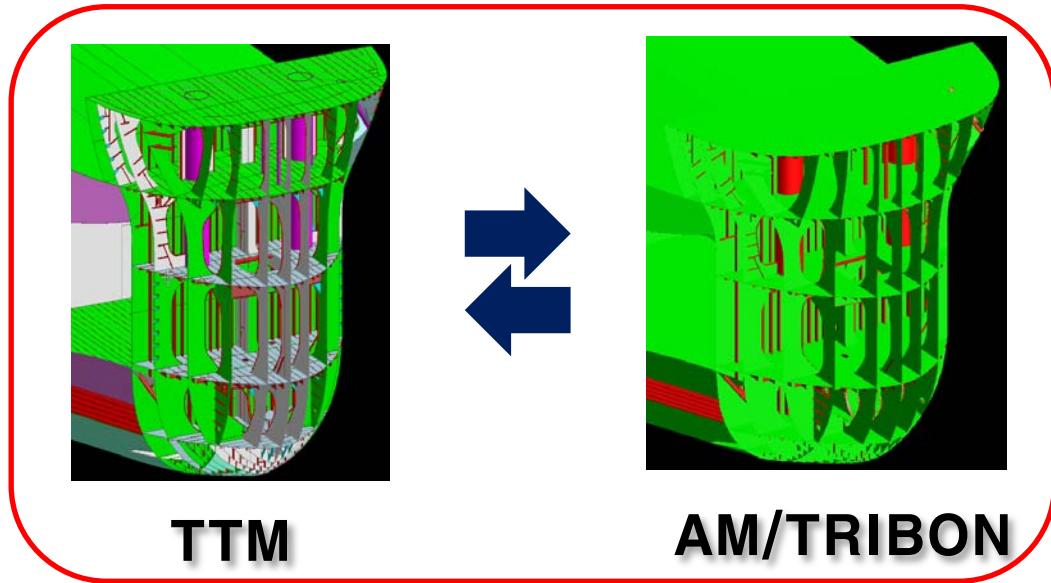
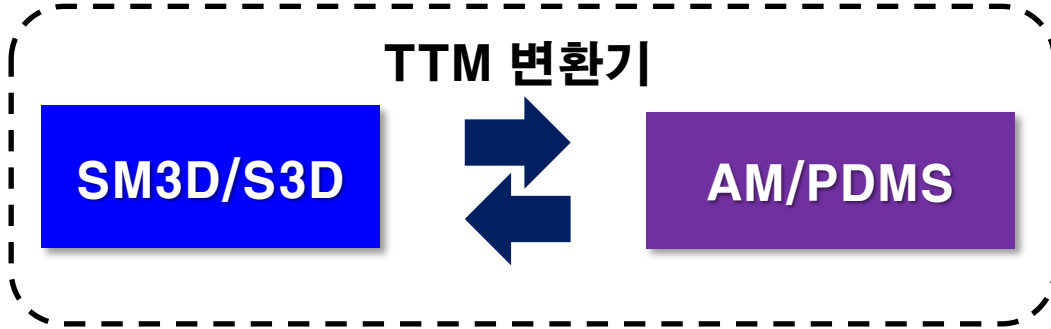
PIPE/STRUC/CABLE  
/VENT

VIEW

# TTM 방향

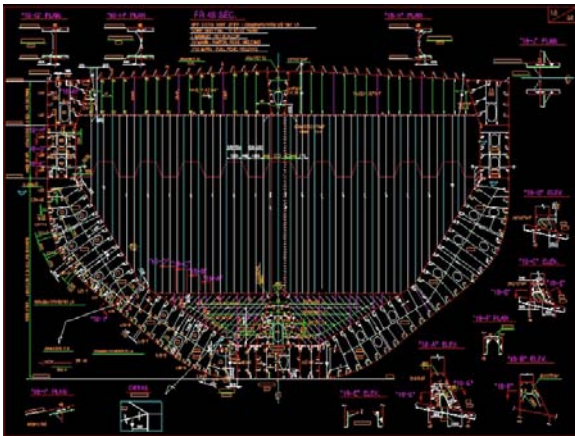


# CAD Data 변환

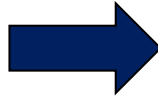


# Sketch 기반 모델링

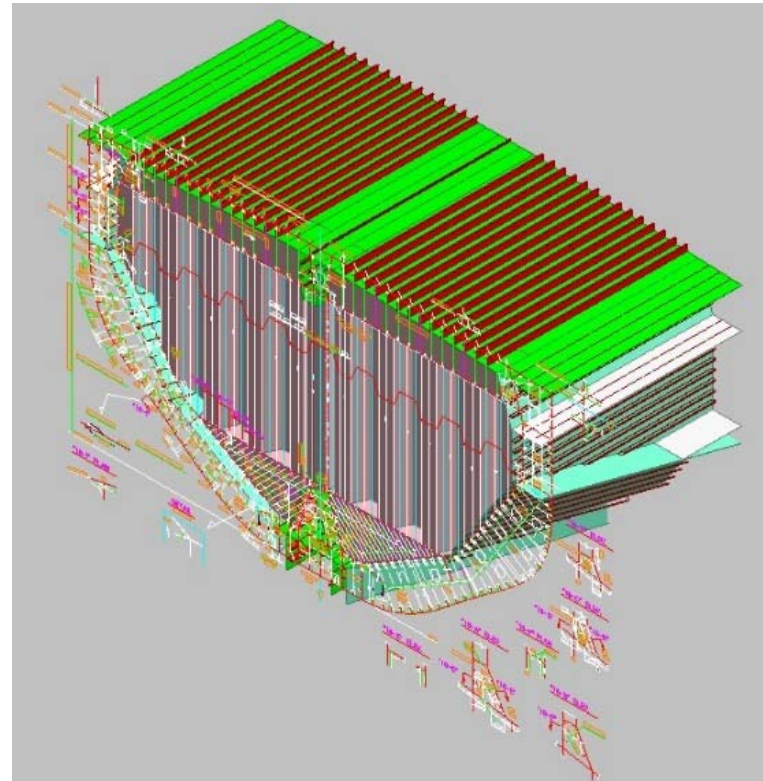
AutoCAD 도면



Import

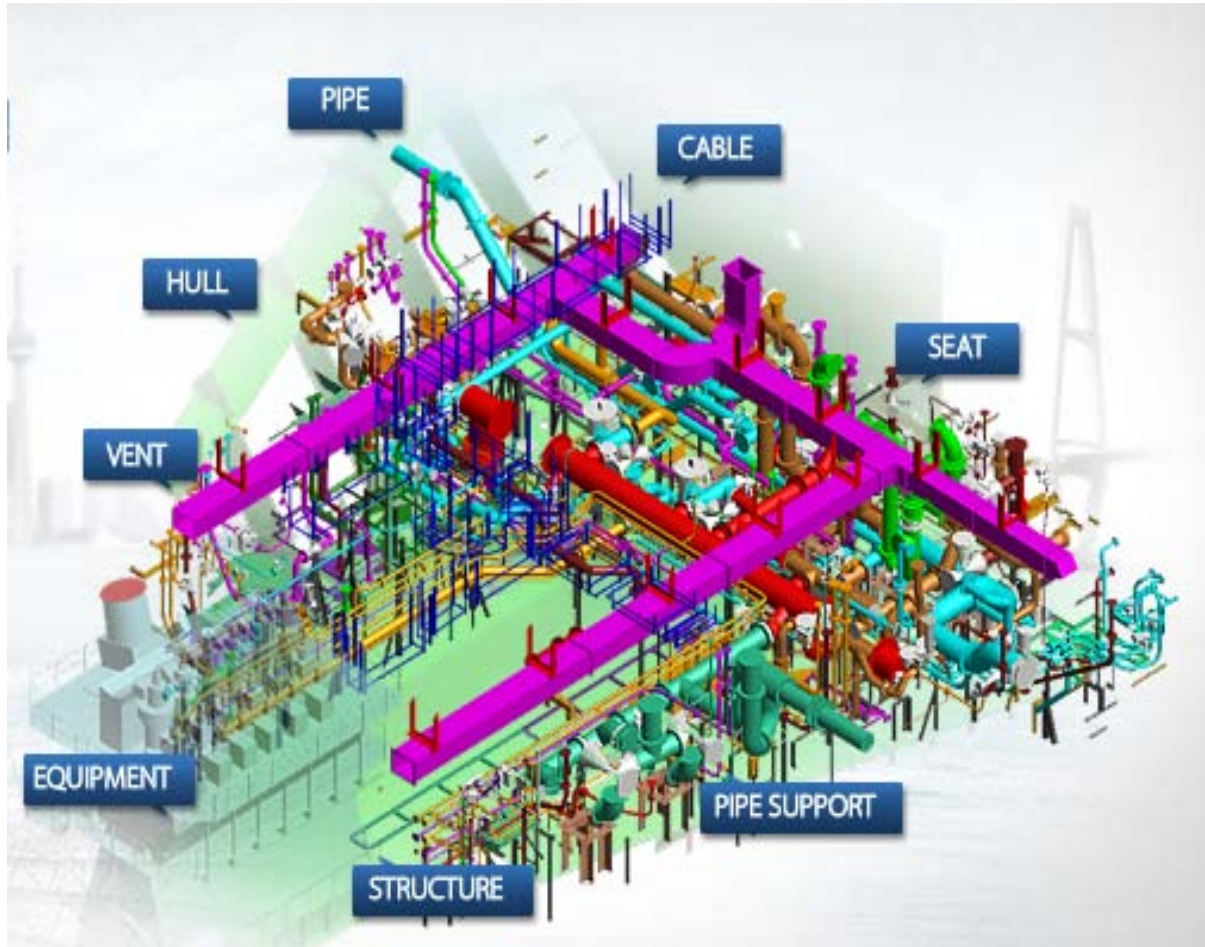


3D Model 환경



2D Section 도면활용 3D Modeling

# TTM 철학



- **AEC CAD**

  - ✓ 조선/플랜트
  - ✓ 원자력/건설
  
- **국산 CAD**

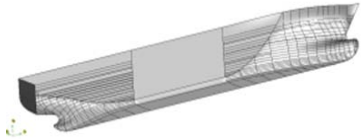
  - ✓ 자체 Kernel
  - ✓ Parametric
  - ✓ Associative
  - ✓ Sketch driven
  - ✓ Ruled driven
  
- **Easy CAD**

  - ✓ 일관 시스템
  - ✓ 빠른 속도
  - ✓ 즉시 사용
  - ✓ 편집 설계

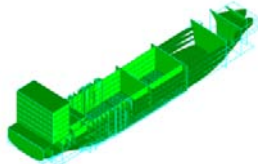
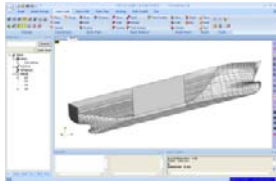
# TTM ISD/HPD

**FEM**

**외부 Surface**

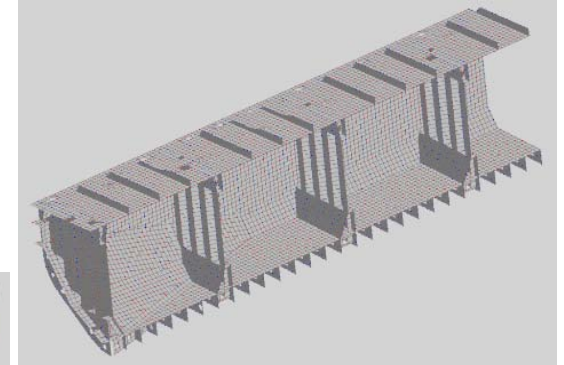
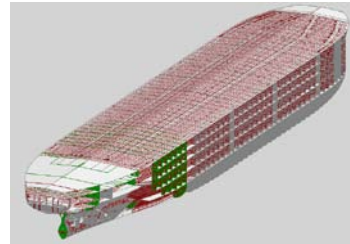


**ISD**



**Surface + Compartment**

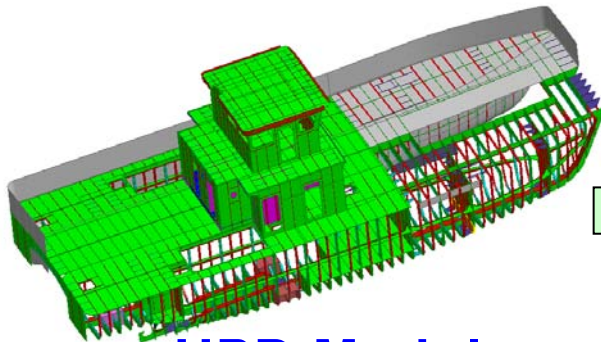
**ISD Model**



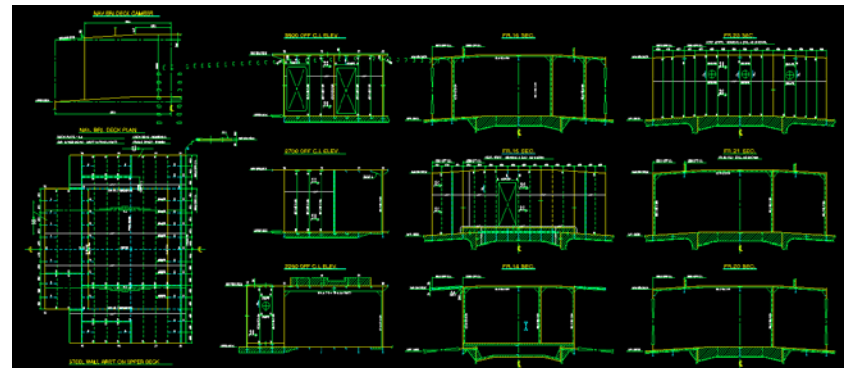
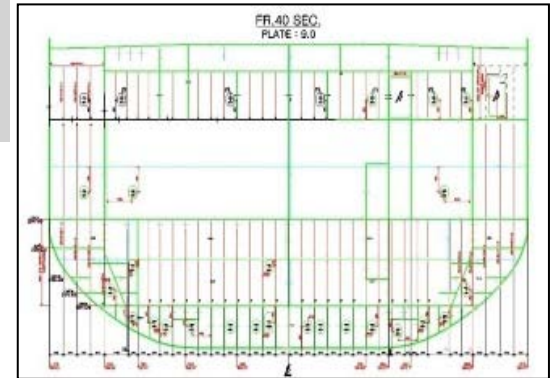
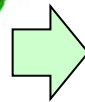
**Connected**



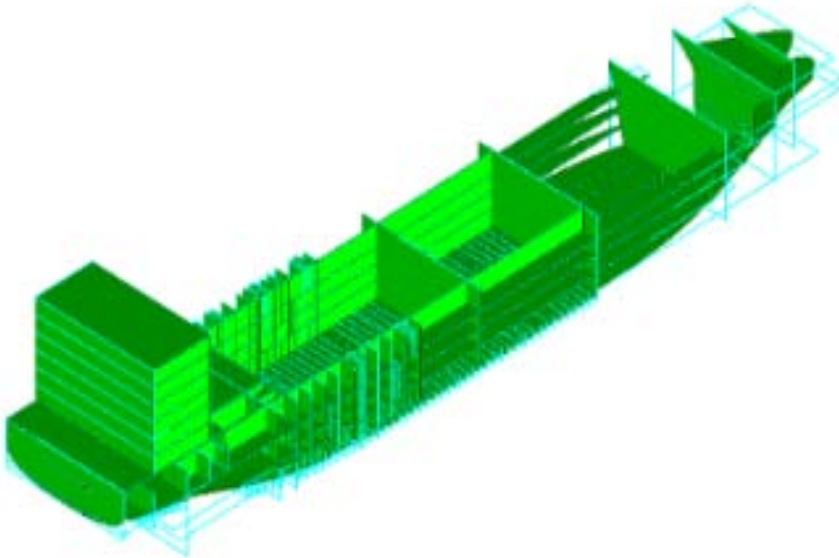
**HPD**



**HPD Model**



# TTM IOD



Compartment 분할 작업

## TANK 용량 검증

- Compartment 검증/수정

## 2D 기반 MA 작업

- 2D ↔ 3D 양방향 수정)

## Auto Routing

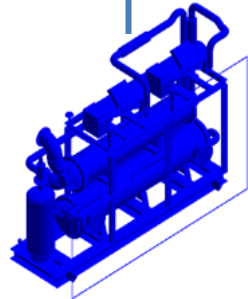
- P&ID 연계 Auto Routing
- Ruled Support



**정확하고 빠른 건적 산출**

# 2D 기반 MA 작업

**Symbol 형상**

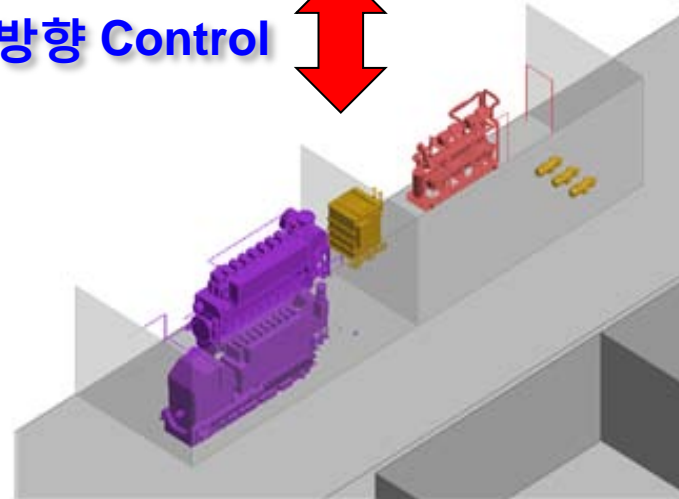


**3D Equipment**



**2D PLAN 작업**

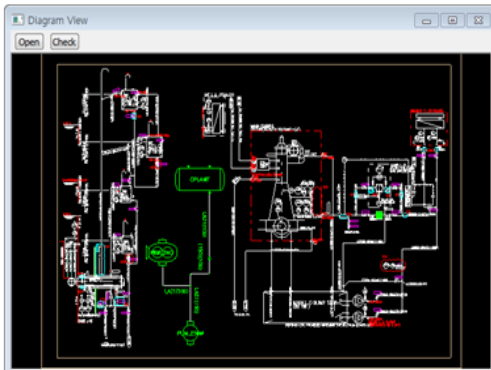
**양방향 Control**



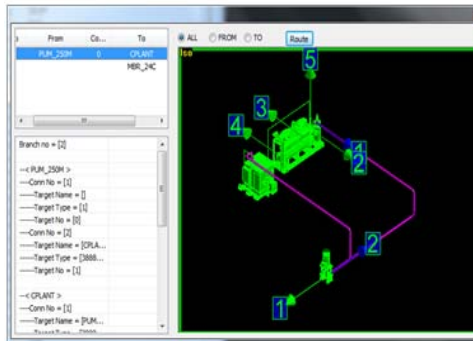
**3D Model**



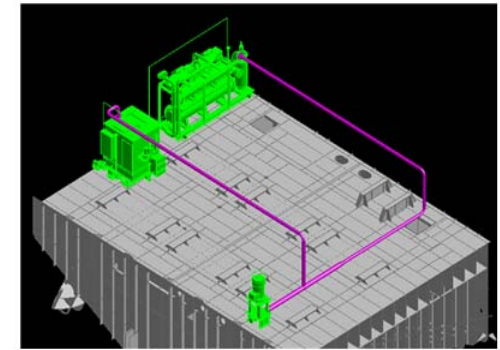
# Auto Routing



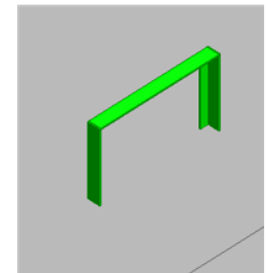
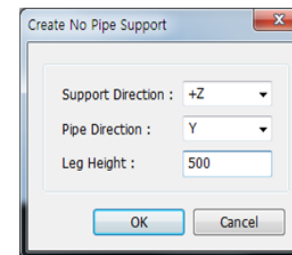
**P&ID**



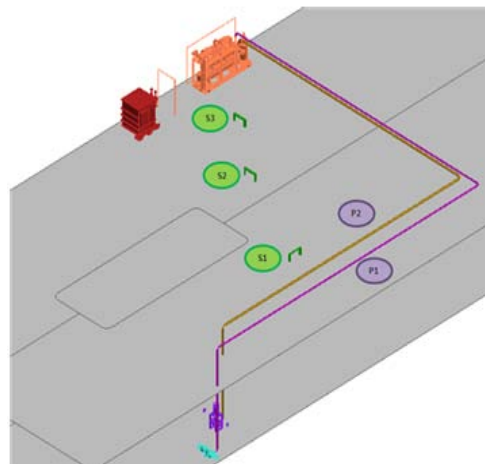
**Preview Dialog**



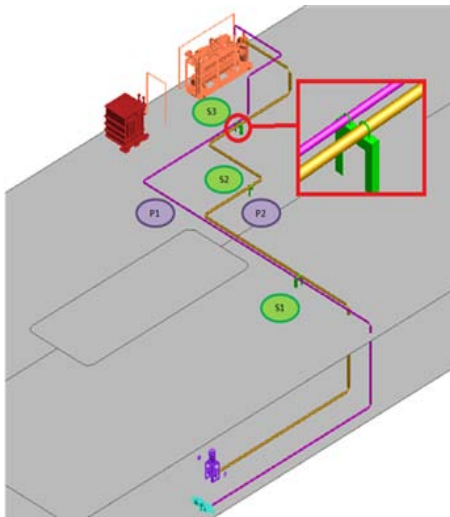
**Auto Route**



**Routing Path  
(Ruled Support)**

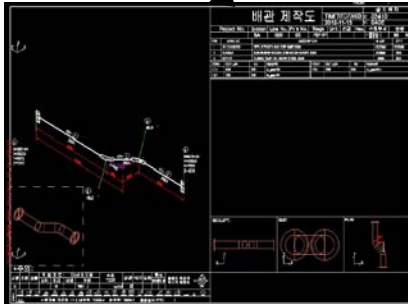
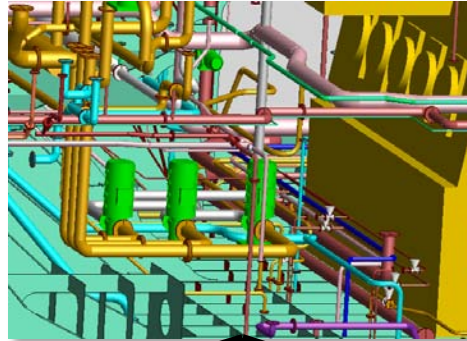


**Support 생성**

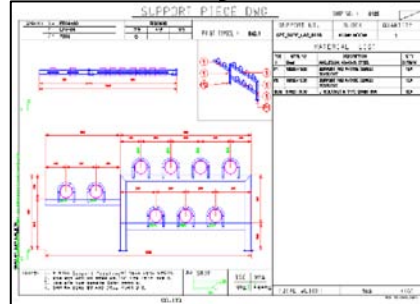


**Pipe Re-Route**

# TTM PIPE



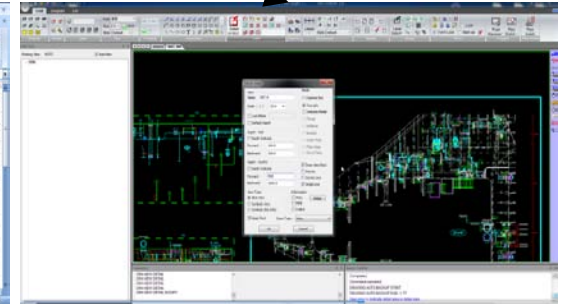
**PIPE 제작도**



**Support 제작도**

| NO | DE. NO.     | MATERIAL                                      | QTY   | WEIGHT  | REMARK |
|----|-------------|---|-------|---------|--------|
| 1  | PIPE        | PIPE ALUMINUM STD. 100 IN. OD. 0.125 IN. WALL | 14.30 | 81.17KG |        |
| 2  | FLANGE      | FLANGE ALUMINUM STD. 100 IN. OD.              | 1.00  | 8.74G   |        |
| 3  | PENETRATION | FLANGE ALUMINUM STD. 100 IN. OD.              | 1.00  | 8.74G   |        |

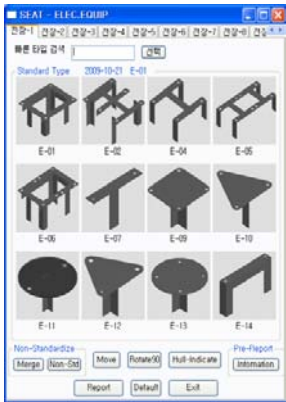
**BOM**



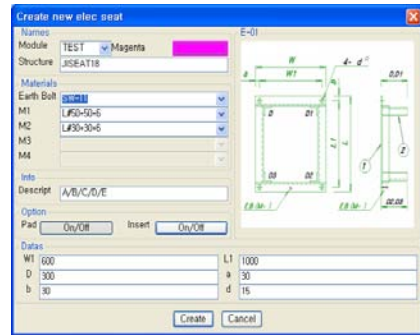
**배관 설치도**

# TTM STRUCTURE

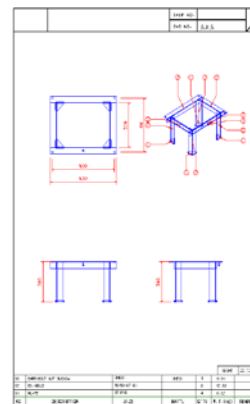
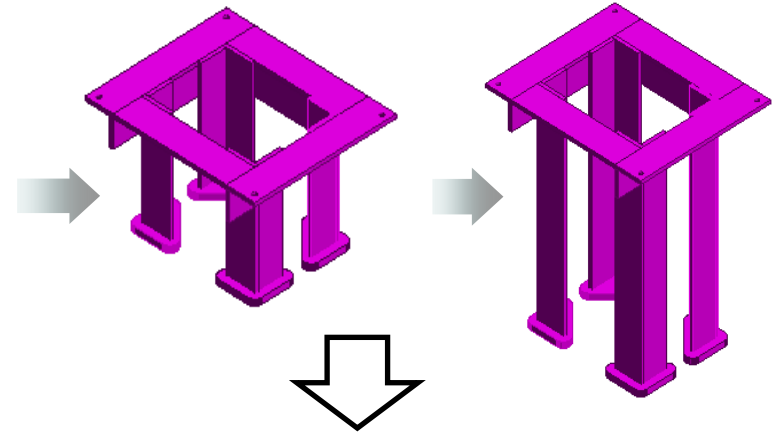
## Type선택



## Parameter 입력



## Parametric



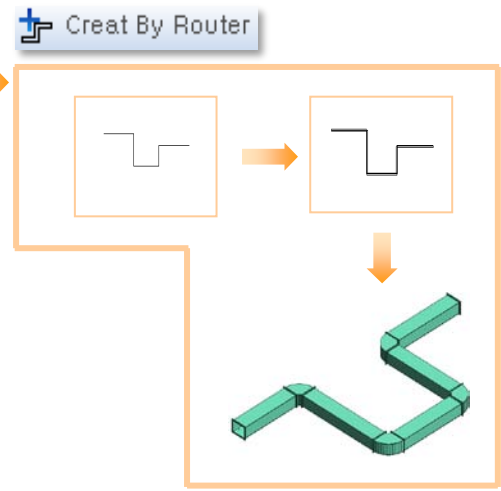
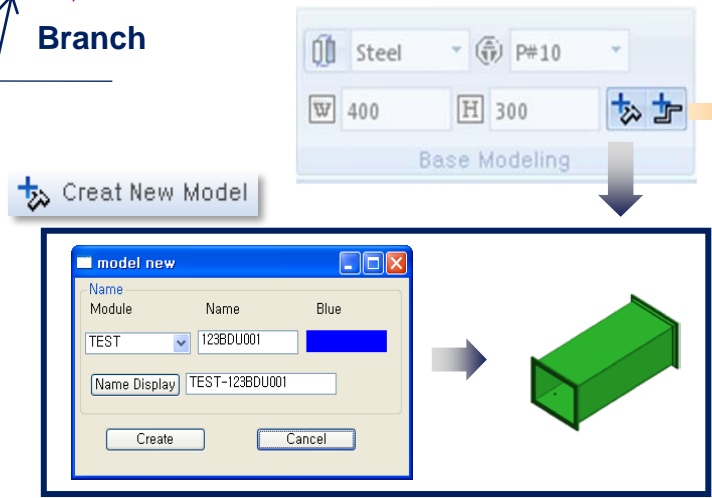
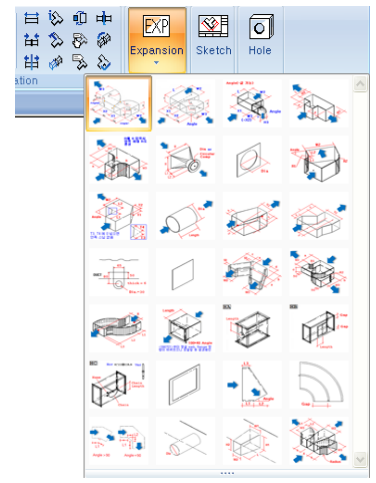
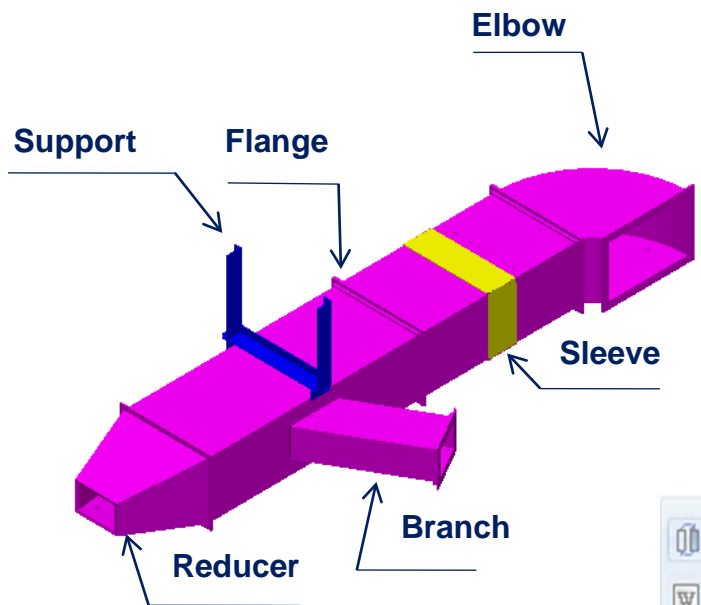
설치 자재 목록표

| PROJ.NO | STAGE (BLOCK)            | 작업내용                | 도면번호      | REV.                        | 작성일자       | 작성자 |                   |                     |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
|---------|--------------------------|---------------------|-----------|-----------------------------|------------|-----|-------------------|---------------------|-----|----|-----|----------|-------------|-----|----|----|------|-------|---|---------|------|------|--|
| -       | -                        | ELEC EQUIP FOR SEAT | AAA       | -                           | 2009-04-03 | -   |                   |                     |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| NO      | CODE NO.                 | SEAT NO.            | SEAT TYPE | DESCRIPTION                 | UNIT       | MAK | ER                | SEAT DIMENSION (MM) |     |    |     | MATERIAL | WEIGHT (KG) |     |    |    |      |       |   |         |      |      |  |
|         |                          |                     |           |                             | CO         | NO. |                   | W1                  | W   | D  | L1  | L        | b           | c   | a1 | EE | 1    | 2     | 3 | (TOTAL) |      |      |  |
| 1       | -                        | LY51                | E-01      | -                           |            |     |                   | 500                 | 530 | 15 | 400 | 430      | 14          | 200 | 13 | -  | SHAW | 3     | 0 | -       | 11   | 22.7 |  |
| 2       | -                        | LY53                | E-02      | -                           |            |     |                   | 400                 | 440 | 20 | 200 | 430      | 15          | 100 | 10 | -  | C    | C     | - | 1       | 6.6  |      |  |
| 3       | -                        | LY55                | N8-S      | -                           |            |     |                   | -                   | -   | -  | -   | -        | -           | 205 | 10 | -  | C    | C     | - | 1       | 2.4  |      |  |
| 4       | -                        | LY56                | 2E-20     | -                           |            |     |                   | -                   | -   | -  | 900 | -        | -           | -   | -  | -  | SHAW | C     | - | 1       | 17.5 |      |  |
| 5       | -                        | LY57                | 2E-20     | -                           |            |     |                   | 500                 | 530 | 15 | 100 | 130      | 15          | 50  | 5  | -  | C    | -     | - | 1       | 17.6 |      |  |
| 6       | -                        | LY58                | 2E-27     | -                           |            |     |                   | -                   | -   | -  | -   | -        | -           | 500 | -  | -  | SHAW | 1     | K | -       | 1    | 44.0 |  |
| 7       |                          |                     |           |                             |            |     |                   |                     |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| 8       |                          |                     |           |                             |            |     |                   |                     |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| 9       |                          |                     |           |                             |            |     |                   |                     |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| 10      |                          |                     |           |                             |            |     |                   |                     |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| 11      |                          |                     |           |                             |            |     |                   |                     |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| 12      |                          |                     |           |                             |            |     |                   |                     |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| 13      |                          |                     |           |                             |            |     |                   |                     |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| 14      |                          |                     |           |                             |            |     |                   |                     |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| 15      |                          |                     |           |                             |            |     |                   |                     |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| TOTAL   |                          |                     |           |                             |            |     |                   |                     |     |    |     |          |             |     |    |    | 6    | 110.6 |   |         |      |      |  |
| NO      | DESCRIPTION              | WT(KGM)             | NO        | DESCRIPTION                 | WT(KGM)    | NO  | DESCRIPTION       | WT(KGM)             |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| A       | 38 x 4T FLAT BAR         | 1.79                | D         | 100 x 100 x 10T EQUAL ANGLE | 14.9       | M   | SPP 65A           | 5.34                |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| E       | 50 x 5T FLAT BAR         | 2.36                | H         | 4.5T STEEL PLATE            | 35.4       | N   | SPP 65A           | 8.49                |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| C       | 40 x 40 x 4T EQUAL ANGLE | 2.95                | I         | 6T STEEL PLATE              | 47.1       | O   | 19 ROUND BAR      | 1.58                |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| D       | 50 x 50 x 5T EQUAL ANGLE | 4.43                | J         | SPP_32A                     | 3.47       | P   | 19 ROUND BAR      | 2.22                |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| E       | 65 x 65 x 5T EQUAL ANGLE | 5.91                | K         | SPP_40A                     | 4.1        | Q   | 22 ROUND BAR      | 2.98                |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |
| F       | 75 x 75 x 5T EQUAL ANGLE | 8.85                | L         | SPP_50A                     | 5.42       | R   | 100 x 75 x 10R UA | 13                  |     |    |     |          |             |     |    |    |      |       |   |         |      |      |  |

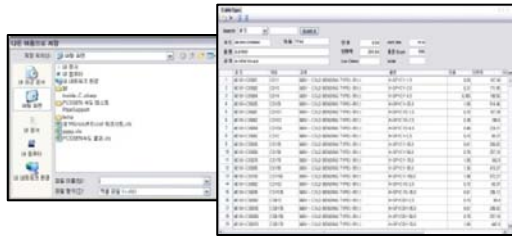
## 제조도

## BOM

# TTM VENT



# TTM CABLE



**CABLE MANAGER**

Cable Schedule

| NO | REVISION | DATE       | DESCRIPTION |
|----|----------|------------|-------------|
| 1  | 0        | 2014-01-01 | INITIAL     |
| 2  | 1        | 2014-01-01 | REVISED     |

| NO | REVISION | DATE       | DESCRIPTION |
|----|----------|------------|-------------|
| 1  | 0        | 2014-01-01 | INITIAL     |
| 2  | 1        | 2014-01-01 | REVISED     |

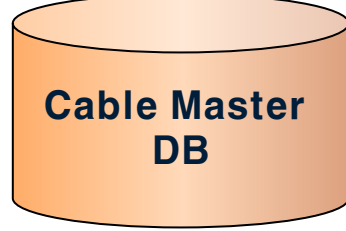
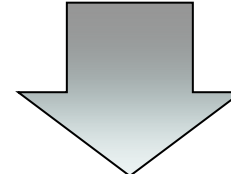
  

| NO | REVISION | DATE       | DESCRIPTION |
|----|----------|------------|-------------|
| 1  | 0        | 2014-01-01 | INITIAL     |
| 2  | 1        | 2014-01-01 | REVISED     |

| NO | REVISION | DATE       | DESCRIPTION |
|----|----------|------------|-------------|
| 1  | 0        | 2014-01-01 | INITIAL     |
| 2  | 1        | 2014-01-01 | REVISED     |

**CABLE DIAGRAM**



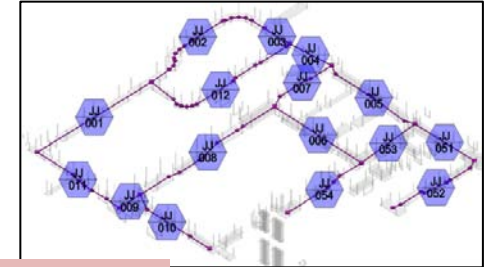
Ship : S2031 Cable List

S2031호선 Cable 소요량 Report

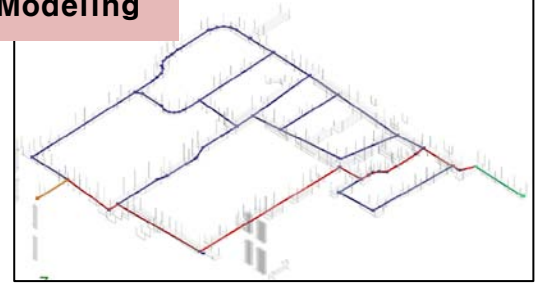
| No | Cable | Type | From Equipment | To Equipment | Length | Unit | Part  | Part  |
|----|-------|------|----------------|--------------|--------|------|-------|-------|
| 1  | 01001 | 01   | 01001          | 01001        | 100    | M    | 01001 | 01001 |
| 2  | 01002 | 01   | 01002          | 01002        | 200    | M    | 01002 | 01002 |

| No | Cable | Type | From Equipment | To Equipment | Length | Unit | Part  | Part  |
|----|-------|------|----------------|--------------|--------|------|-------|-------|
| 1  | 01001 | 01   | 01001          | 01001        | 100    | M    | 01001 | 01001 |
| 2  | 01002 | 01   | 01002          | 01002        | 200    | M    | 01002 | 01002 |



**VISUAL ROUTER**



Cable way/Tray  
Modeling  
Equipment Modeling

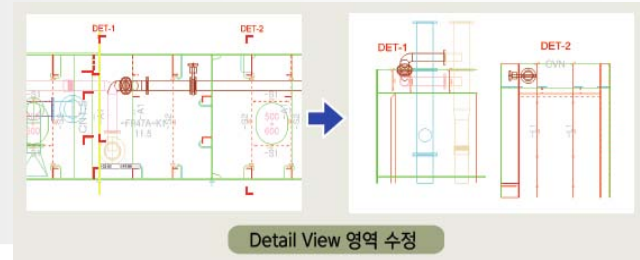
Single Routing  
Multiple Routing

Cable List  
포설 Deck Report  
Cable 소요량 Report  
전로 폭 산출 Report

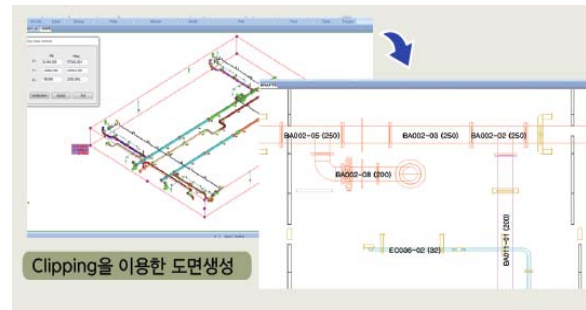
# TTM DRAFT

## 주요 특징

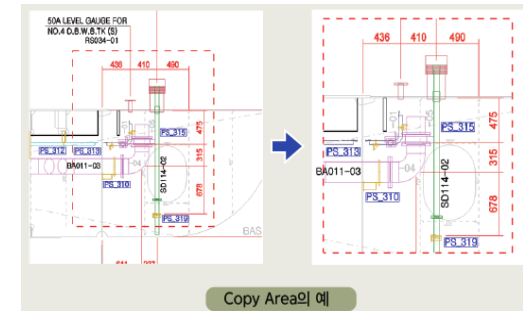
- AUTOCAD와 유사한 직관적인 Geometry 생성 수정
- 3D Model의 2D 도면화를 위한 기능 최적화
  - Wire Frame View 생성 : Sliced View, Symbolic View
  - 고품질 Hidden Line Removal
  - 우수한 Detail View 및 Area Copy 기능
  - Associative Dimension & Label
  - Pipe/Cable 등 설치도 작성 기능
- MDI : 여러 도면 동시 편집
- 화면 분할 및 Floating Window 지원
- DXF/DWG file import & Export
- Undo/Redo & Crash Save
- Excel, Word, Bitmap 등의 Copy & Paste
- PDF file 생성기능



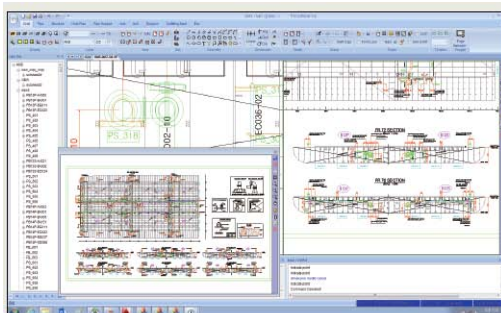
Detail View 영역 수정



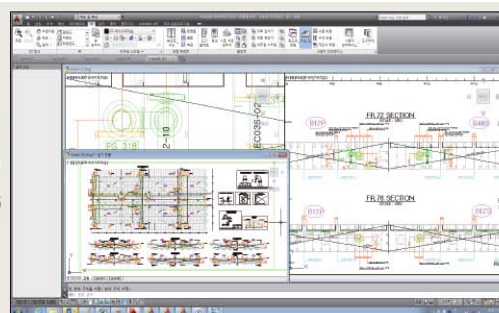
Clipping을 이용한 도면생성



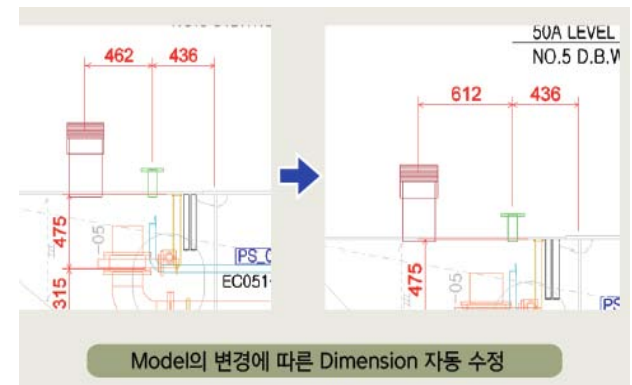
Copy Area의 예



TTM Draft (화면 분할/Floating window)



TTM에서 생성된 DWG File을 AUTOCAD에서 Open



Model의 변경에 따른 Dimension 자동 수정

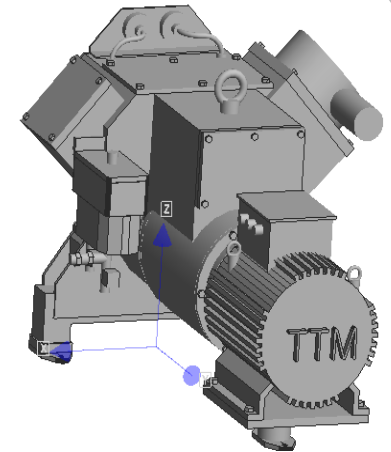
# TTM VOLUME

## Volume 생성

- 주요 형상의 Primitive로 제공
- Hole 생성 등 Structure 기능 상속으로 보다 쉽게 정교한 Volume 생성 가능
- Template : 하나의 Volume Template 로 다른 Size의 Volume으로 사용

## Modify

- Copy, Transform 등의 수정작업
- Snap기능을 이용한 Transform
- Parametric 수정
- Undo/Redo 기능 제공

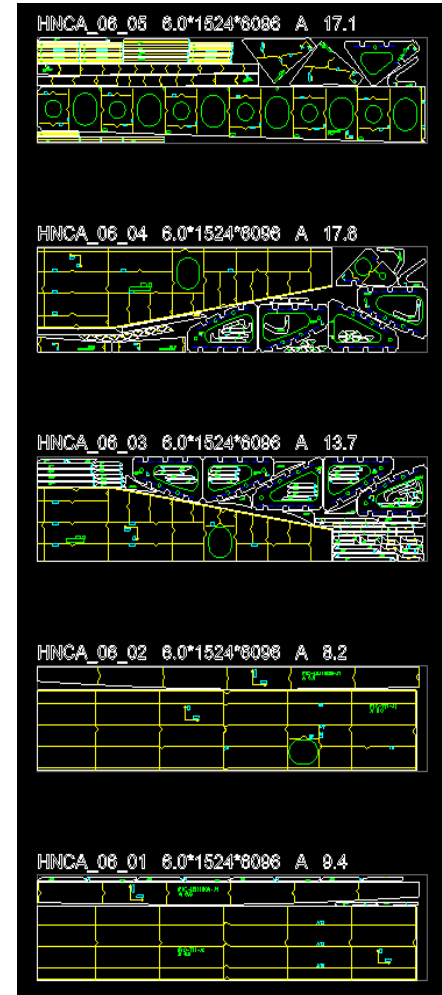
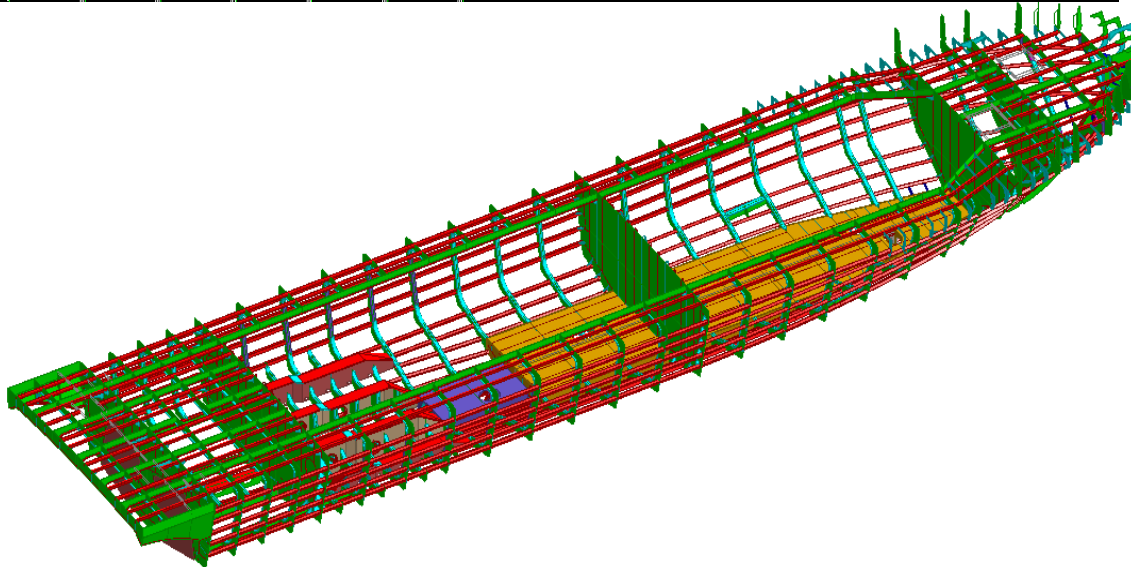
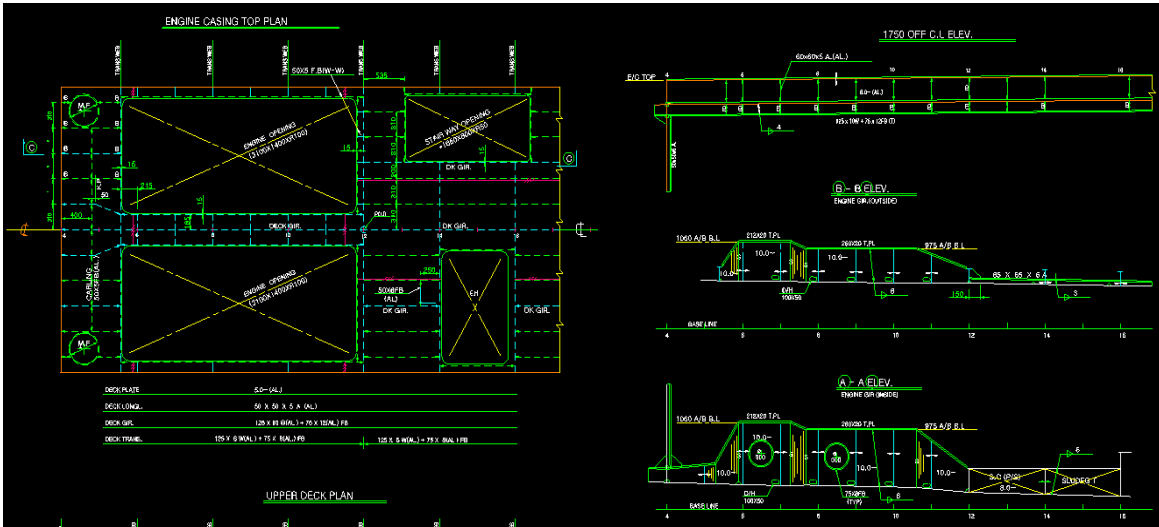


**Primitive**

**Modify**

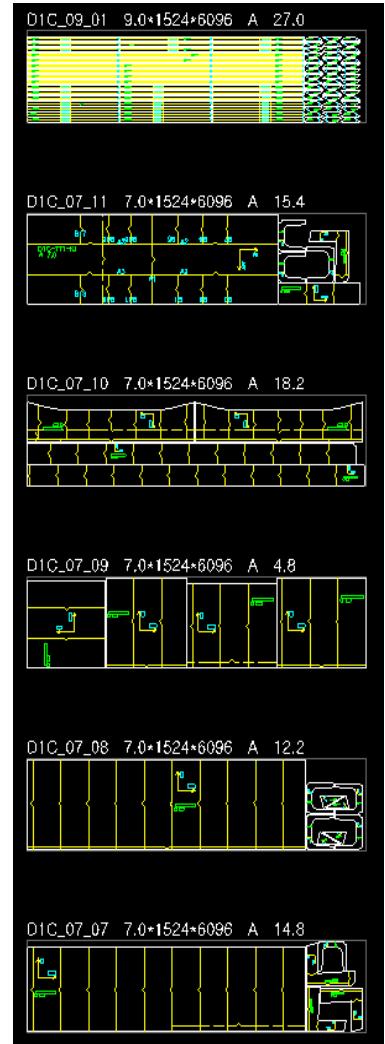
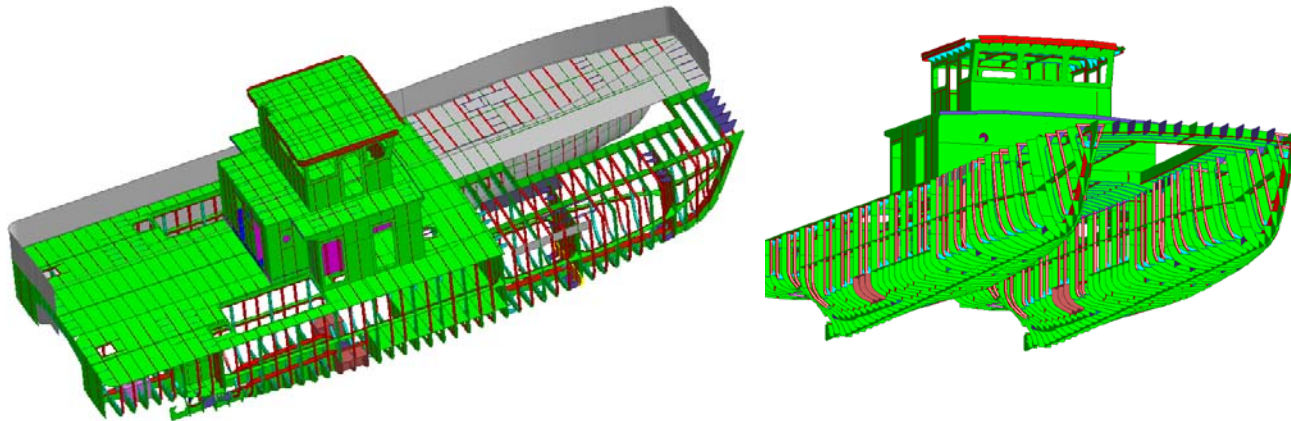
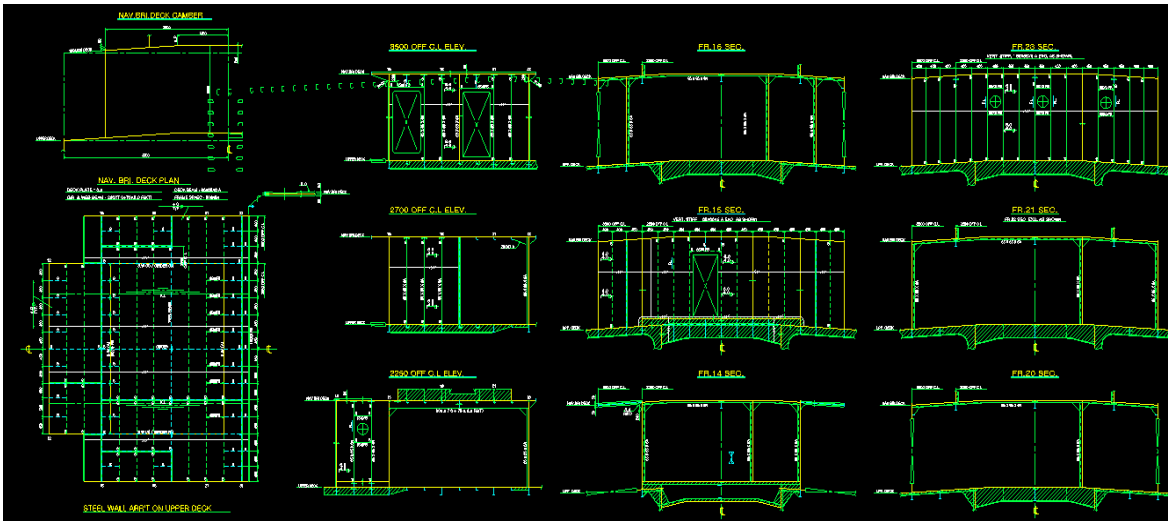
**TTM Component**

# TTM 적용 사례 – 어업 지도선





# TTM 적용 사례 – 해상 방제선



# TTM 개발 의의

## ■ 기술 독립

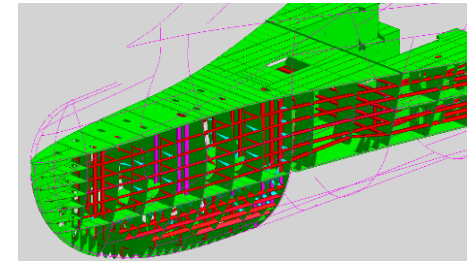
- 조선 세계 1위에 맞는 CAD 국산화
- AEC 분야 적용 확대

## ■ 조선/플랜트 경쟁력 강화

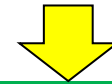
- 생산 비용 절감(30% 설계 생산성 향상)
- 중소 조선소 경쟁력 강화

## ■ 외화 절약

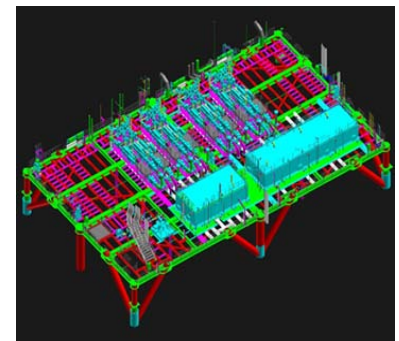
- 조선소 연간 500억원 외화 유출 방지
- TTM으로 교체, 자금 국내 유보
- 외산 CAD 독과점 개선 및 조건 개선



조선



해양/플랜트/발전/건설



# 회사 소개

## ❖ 회사 개요

- ✓ (주) 타임텍 (Timetec)
- ✓ 2003년 설립 벤처 회사
- ✓ 부산시 해운대구 우동 CSP빌딩 16층



- ✓ 10년간 조선/플랜트용 3D CAD TTM 개발
- ✓ 2025년 세계 1위 CAD 개발사 목표
- ✓ 한국, 일본, 중국 시장점유율 50% 목표



**Thank You!**